FIG. 1A

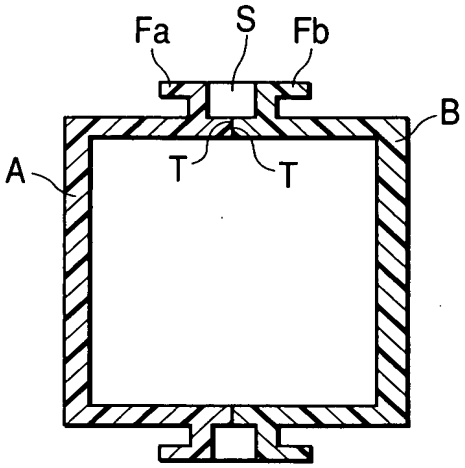

FIG. 1B

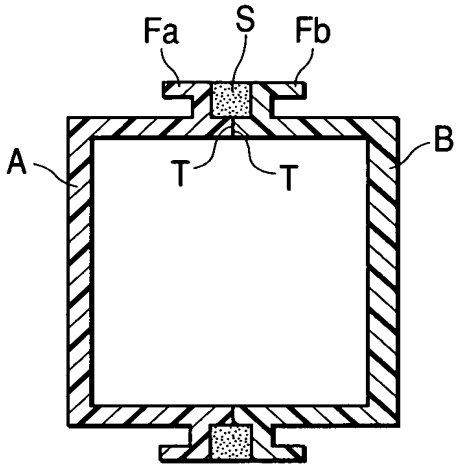

FIG. 1C

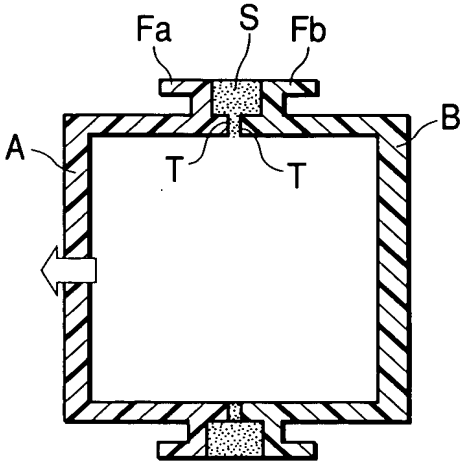

FIG. 1D

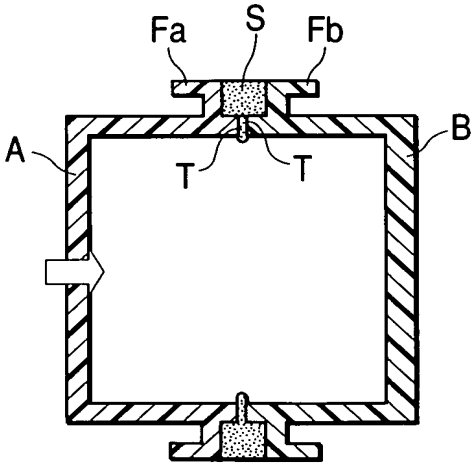

FIG. 2A

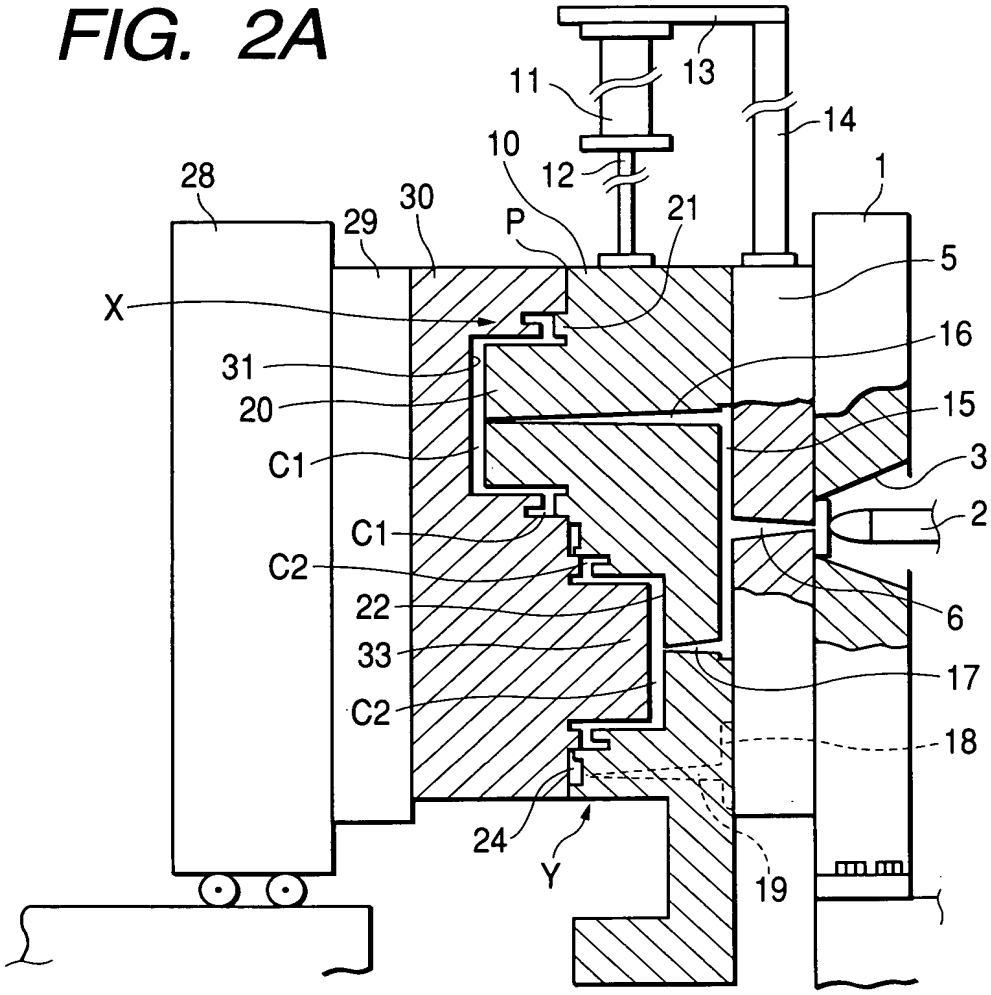

FIG. 2B

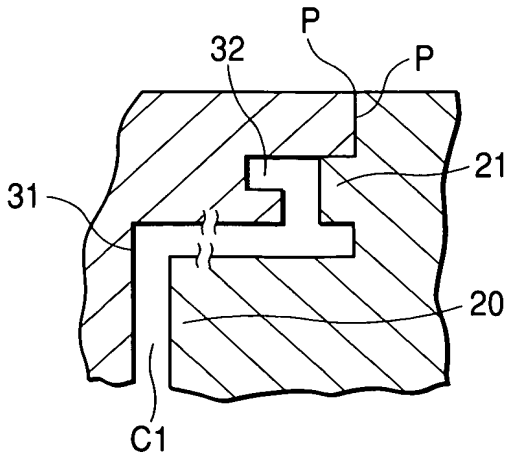

FIG. 2C

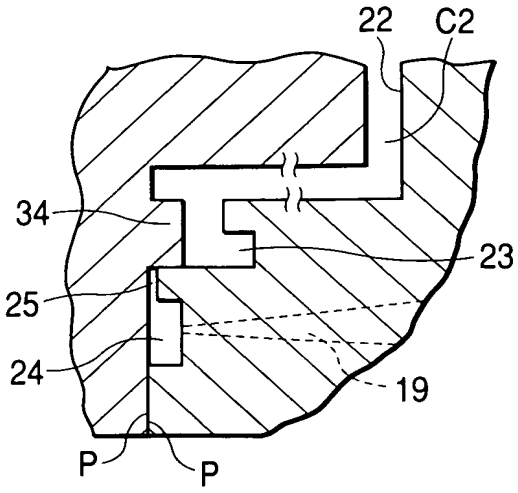

FIG. 3B

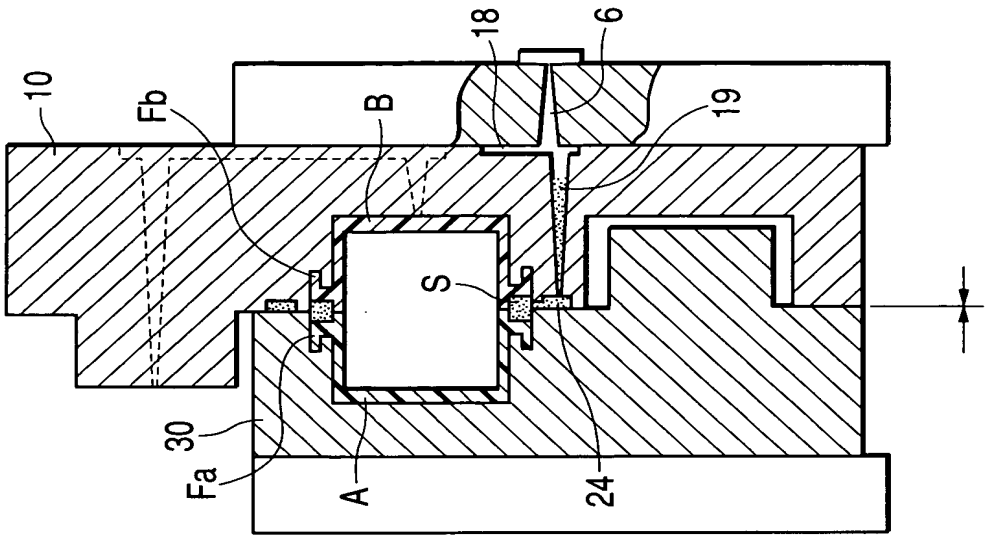

FIG. 3A

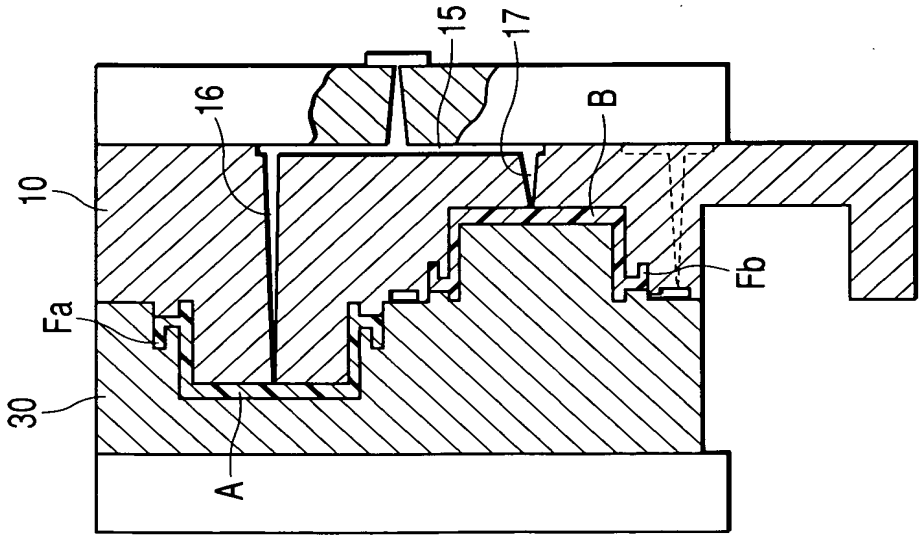

FIG. 4B

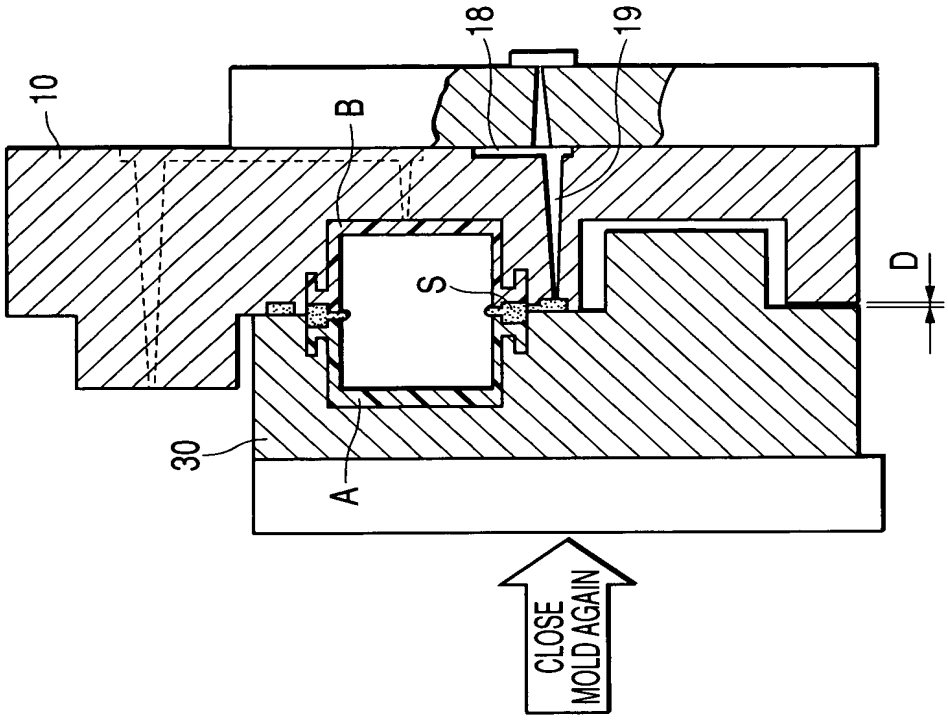
18
19
10
B
S
D
30
A
CLOSE MOLD AGAIN

FIG. 4A

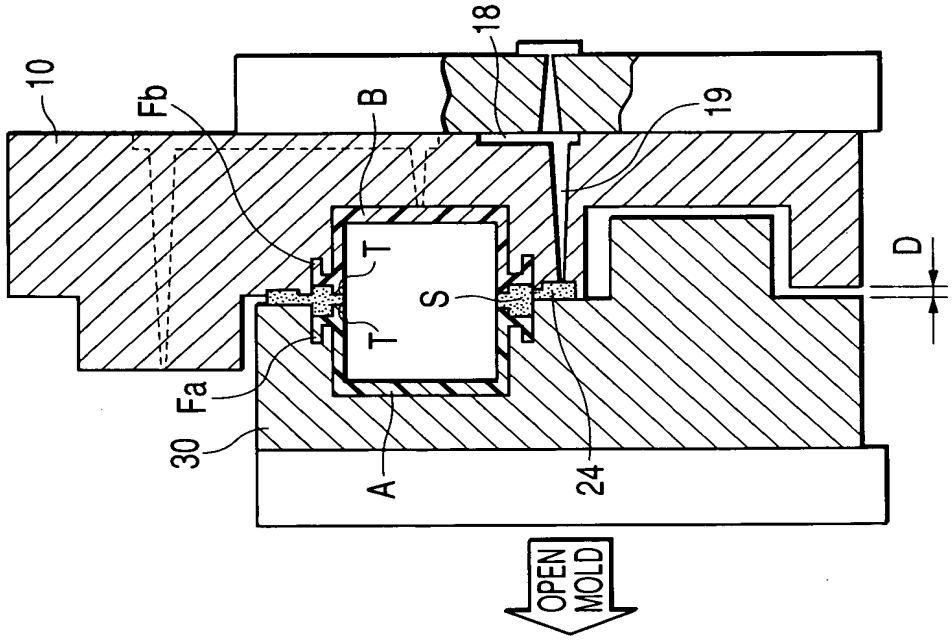
18
10
Fb
B
19
T
T
S
D
Fa
30
A
24
OPEN MOLD

FIG. 5A

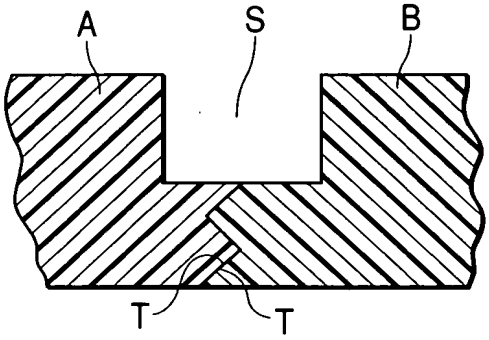

FIG. 5B

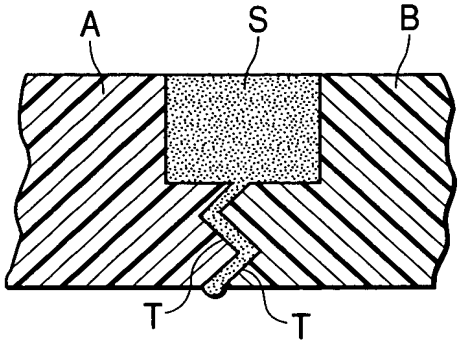

FIG. 5C

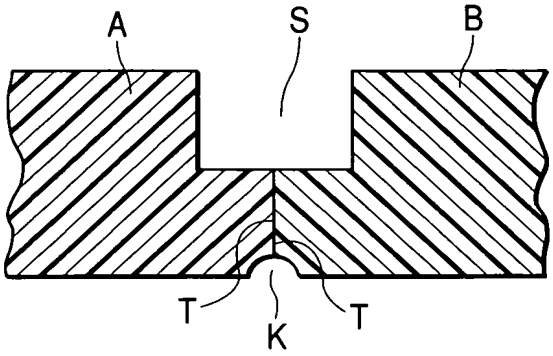

FIG. 5D

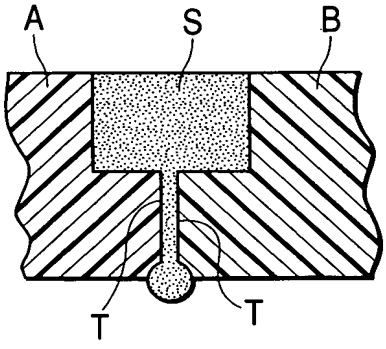

FIG. 6A

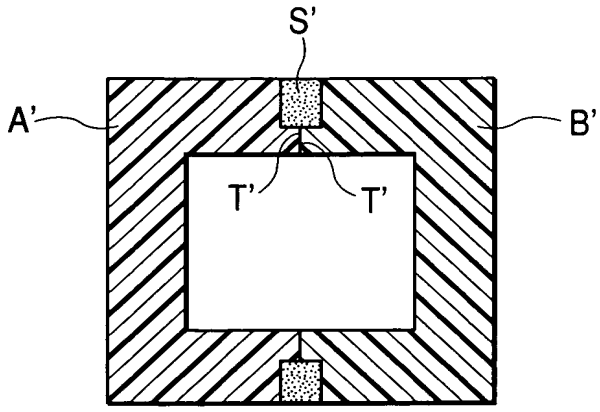

FIG. 6B

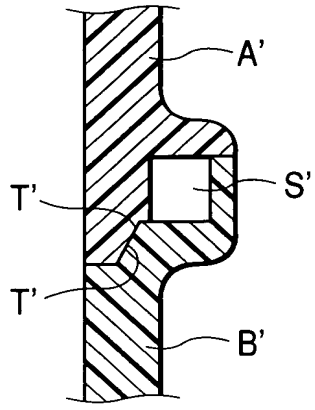

FIG. 6C